

# CERTIFICATION PROCESS FOR SELF-WETTING CONTINUOUS FRICTION MEASURING EQUIPMENT

FOR CONSTRUCTION AND MAINTENANCE PURPOSES ON FRENCH AIRPORTS

Jonathan Gerthoffert, French Civil Aviation Technical Center jonathan.gerthoffert@aviation-civile.gouv.fr



#### **Overview**

- Background
- The reference device
- Testing program/protocol
- Analysis
- Discussion



#### Harmonization of friction results

 Friction is both device- and surfacedependant



 Uniform comprehension of the Minimum Friction Levels

# Background

- ICAO programme for correlating equipment used in measuring runway braking action
- Tire/Runway Friction Workshop at NASA WALLOPS Flight Facility
- International PIARC experiment to compare and harmonize texture and skid resistance measurements
- Joint Winter Runway Friction Measurement Program
  - ASTM E2100-04

# Certification: principles

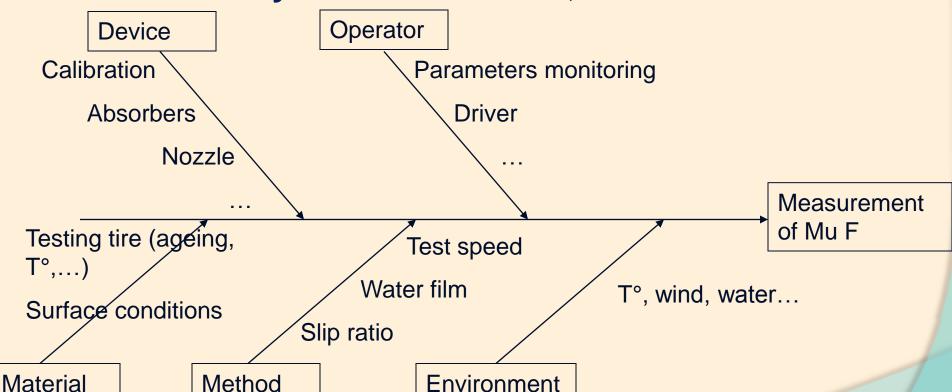
- Choosing a reference device
- Doing comparison tests
- Correlating devices to the reference device
- Studying the repeatability and the reproducibility of devices

#### Reference device

- Participation to international test campaigns
  - Repeatable
  - Correlates to other devices



 Variability study – Guide to the expression of uncertainty in measurement, X 07-020

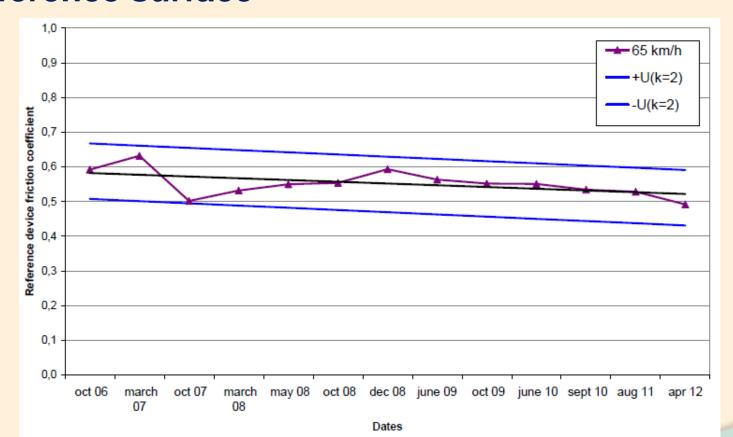


- New tire
- Tire pressure: 1.5 bar 0.1 bar
- Water film thickness: 1.0 mm 0.1 mm
- Test speed: 5 km/h
- Slip ratio: 15% 5 %
- Nozzle height: 75 mm 10 mm
- Horizontality of force sensors: 30 cm 2 cm

- Calibrated before and after each campaign
  - ISO 17025 standard
- Only used for certification of other devices
- Always used with its own towing vehicle



#### Reference surface



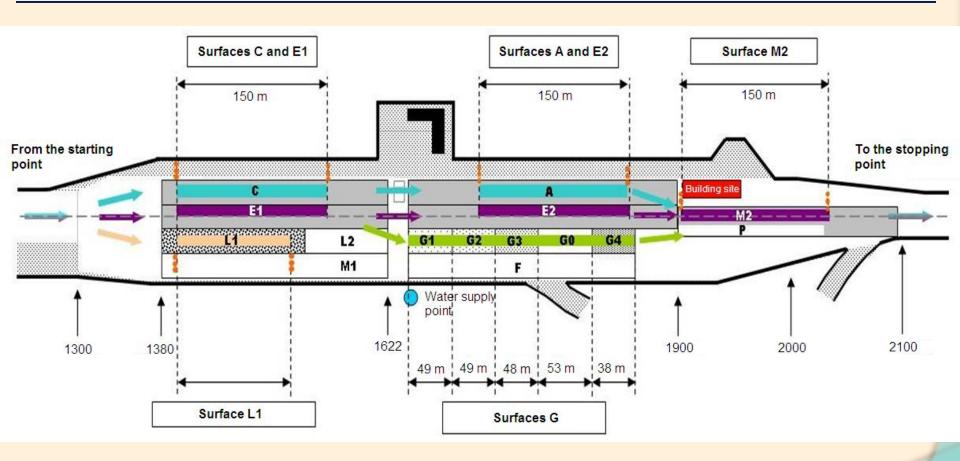


# **Test facility**



#### Friction test track

WORLD ROAD ASSOCIATION MONDIALE DE LA ROUTE



Norfolk, Virginia / September 19-22, 2012
7th symposium on pavement surface characteristics

#### **Test surfaces**

| Test surface |  | Material                                 |  |  |  |
|--------------|--|--|--|--|--|
| Α            |  | Porous asphalt concrete (0/6)            |  |  |  |
| С            |  | Surface dressing (0,8/1,5)               |  |  |  |
| E1           |  | Semi-granular bituminous concrete (0/10) |  |  |  |
| E2           |  | Semi-granular bituminous concrete (0/10) |  |  |  |
| G0           |  | Low friction asphalt concrete            |  |  |  |
| G1           |  | Slightly painted surface                 |  |  |  |
| G2           |  | Painted surface +                        |  |  |  |
| G3           |  | Painted surface ++                       |  |  |  |
| G4           |  | Painted surface +++                      |  |  |  |
| L1           |  | Ероху                                    |  |  |  |
| M2           |  | Very thin bituminous concrete (0/6)      |  |  |  |



Surface E1: Semi-granular bituminous concrete (0/10)



Surface G4: Painted surface +++



Surface M2: Very thin bituminous concrete (0/6)

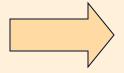


Surface G0: Asphalt "low friction"

- Medium to high friction level
- Low friction level, around the mimimum friction level of the reference device
  - Very low friction level

## **Testing protocol**

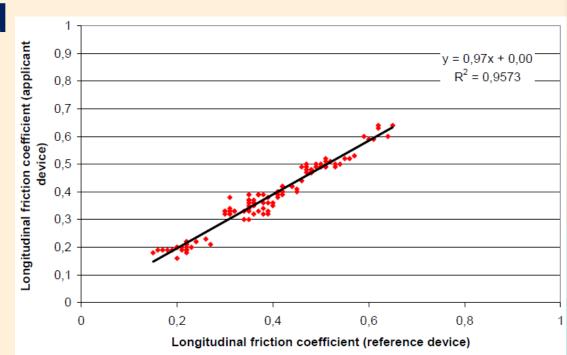
- 3 speeds: 40, 65, 95 km/h
- Minimum of 5 repetitions for each surface
- 1 week of test for 5 devices



150 pairs of data (reference device/applicant device)

# **Analysis**

- Correlation to the reference device
  - Least square methods and R<sup>2</sup>>0,90
- Repeatability and reproducibility
  - R&r<30 %





WORLD ROAD

DE LA ROUTE

- 2 year validity period
- Identification of the device
- Correlation with the reference device
- Minimum friction levels



MINISTÈRE DE L'ÉCOLOGIE, DU DÉVELOPPEMENT DURABLE,

Direction générale de l'Aviation civile

Service technique de l'Aviation civile

Département Infrastructures Aéroportuaires

#### CERTIFICATE OF SELF-WETTING CONTINOUS FRICTION MEASURING EQUIPMENT

#### DAD/STAC/IA/SAC/PR2/XX-XXX

This certificate, established in accordance with the decree of 10 July 2006 relative to physical characteristics of civil aerodromes used by fixed wing aircraft (TAC), is delivered to:

Company name

Address

It certifies that, the measuring device identified below:

#### Commercial name of the device

Type or model Serial number Equipped with test tyre xxx

is in compliance with applicable technical and metrological requirements. The coefficients of the linear regression existing between the longitudinal friction coefficient (LFC) measured by the reference device of the same type are:

LFC (measuring device of the same type) 1 = A LFC (certified device) + B

Range of friction values where this relationship applies is from xx to xx

This relationship aims to adjust measures performed by the certified device in order to compare them to minimum friction values specified in table 1 of technical appendice of decree TAC. These values are reminded below:

|                         | Test tyre |                     | Test speed | Theoritical test             | Minimum        |
|-------------------------|-----------|---------------------|------------|------------------------------|----------------|
| Measuring device        | Туре      | Type Pressure (kPa) | (km/h)     | water film<br>thickness (mm) | friction level |
| Measuring device of the | ×         | X                   | 65         | 1,0                          | X              |
| same type               | X         | ×                   | 95         | 1,0                          | X              |

This certificate is valid until « year Y+2 after the date of delivery », It cancels and replaces the certificate referenced; « reference of the previous certificate »

Delivered: « date of delivery »

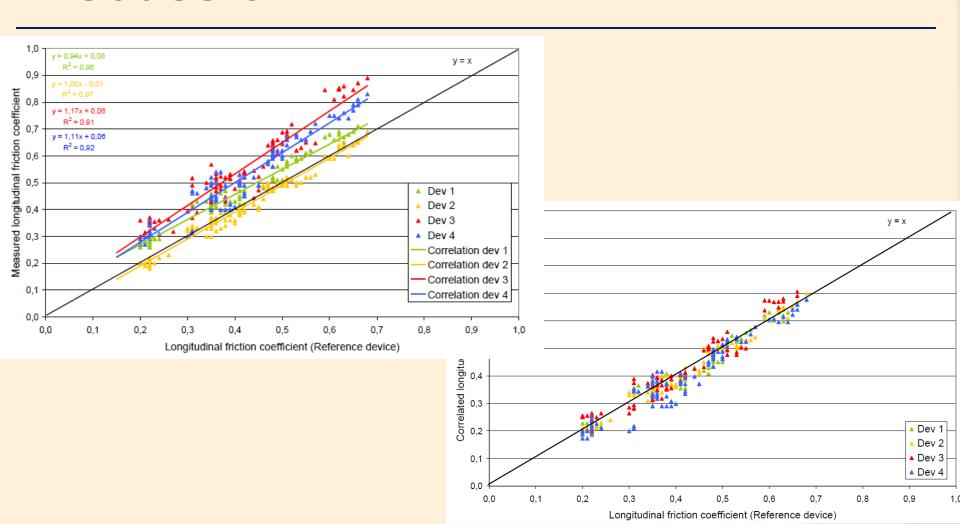
Signed: The Director of Civil Aviation Technical Centre



31, avenue du Maréchal Leclerc 94381 Bonneuil-sur-Marne CEDEX Tél: 01 49 56 80 00 - Fax: 01 49 56 82 19 www.stac.aviation-civile.gouy.fr



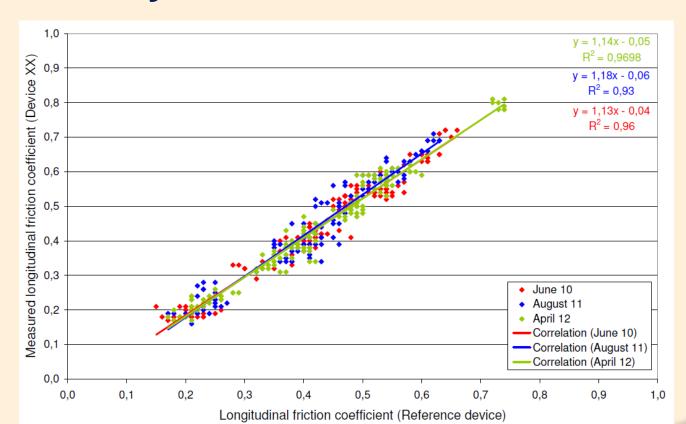
#### Discussion





#### Discussion

#### Over three years



#### Achievements

- Since 2006
  - 22 devices tested
  - 3 refused
- Currently, 9 devices certified
  - 5 IMAG
  - 2 Sarsys STFT
  - · 2 ASFT

