## Innovative pre-fabricated Pavement Systems

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**T**UDelft

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## Initiative

In 2000 the Dutch Ministry of Transport challenged the market to develop pavement systems that meet the following general requirements:

- Overcoming the limitations of traditional pavement construction
- Adaptable for future functions
- Less traffic jams
- Low noise production

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## **Technical requirements**

### Fast to apply (and to remove!)

- 100 m/h (= 50% faster than now)
- independent of weather conditions

### Function specific design

- Major reduction of noise level, more than 5 dB(A) compared to dense asfalt concrete (= reference wearing course)
- Same permeability as porous asphalt

### Modular construction

- Prefab production

### Adaptable for future functions

- Sensors, energy, etc

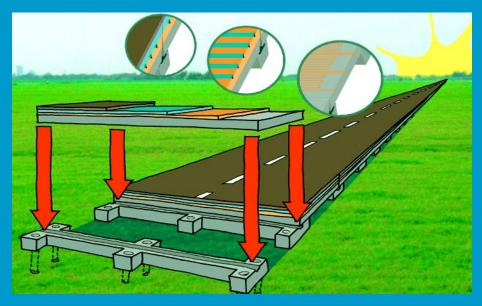


## State of the art and practice

- 2001 development and testing of systems: 4 systems were tested on a bypass of a highway. Two systems (rollpave and modislab) now used on a highway and under observation
- 2009 Rollpave system used for PERS (special trial to reach 8-10 dB(A) noise reduction) on a bypass of a highway



# Modieslab



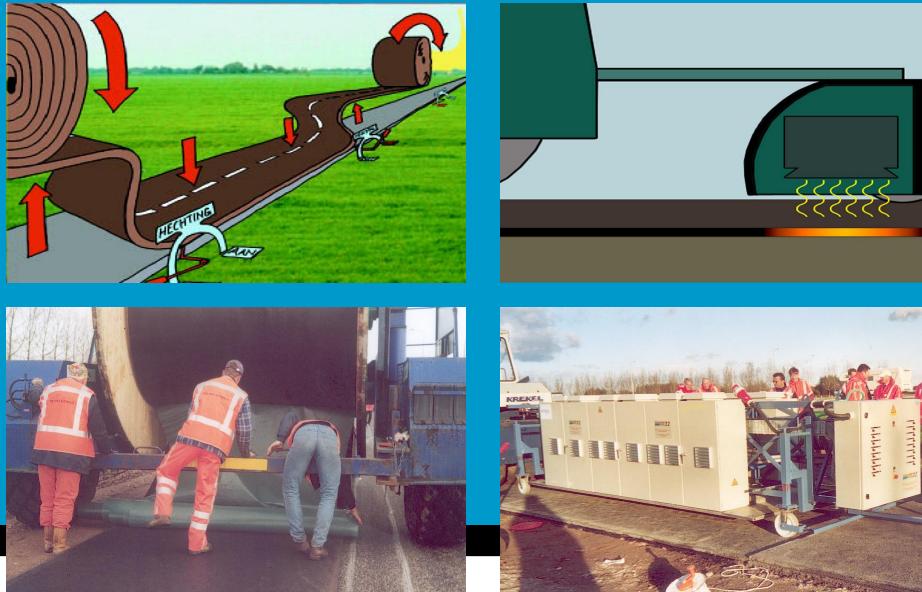








# Rollpave





### **Expected contribution to development of more sustainable pavement solutions**

- Factory produced, reduce variability
- Modular system: fast removing and placement of failed section
- Strong noise reduction of 5-7 dB(A) compared to the reference
- Anticipation on change possible by adding functions
- Dedicated trailerroads



## **Current gaps in knowledge**

- Manufacturing process
- Material development (two-layer porous concrete, PERS)
- Maintenance techniques (a.o. skid resistance toplayer)
- Models for the toplayer

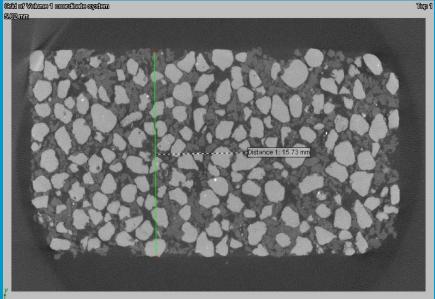


## **Main research questions**

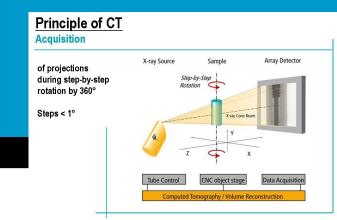
- Smart production in the factory
- Combination of requirement for the wearing course (noise, skid resistance, rolling resistance, etc)
- Development of materials
- Adhesion of toplayer to pavement structure (PERS)

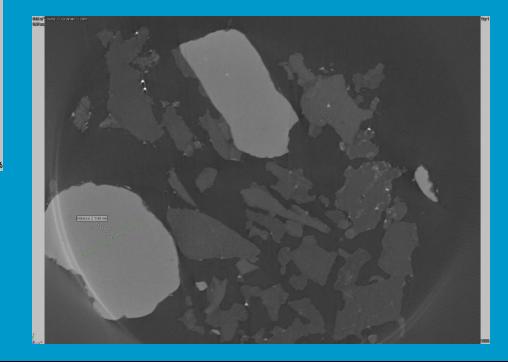
### **PERS: Porous Elastic Rubber surface**

Critic of Volume 1 coordinate system



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## **PERS produced in the factory**



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## **Test trial PERS**





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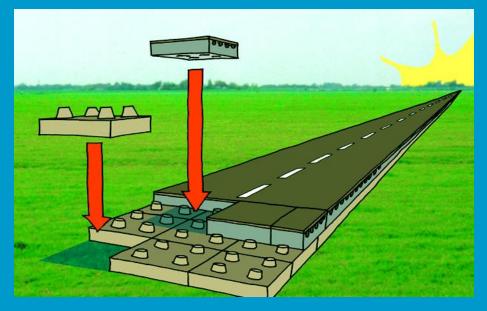
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## **The Very Silent Sound Module**



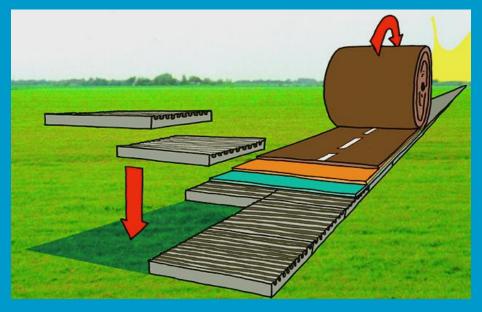




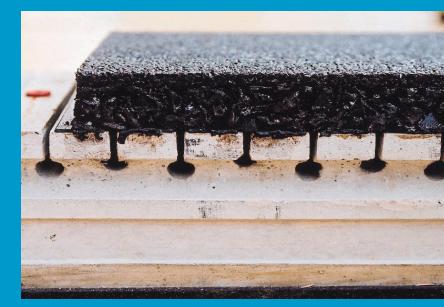


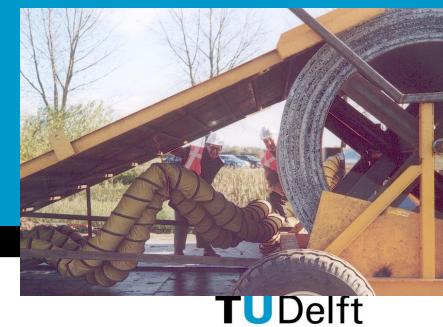


## **The Rollable Road**

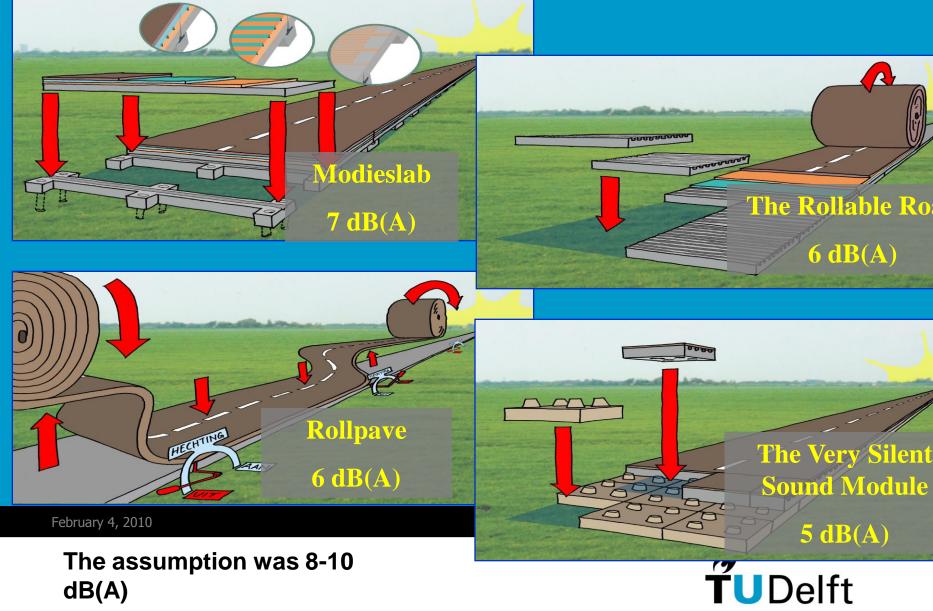








### Noise reduction results so far(compared to DAC)



dB(A)